

Code	Runout accuracy	Center height	Distance between two centers	Diameter of center
4722-200	2 μ m	80mm	200mm	16mm/20.2mm



- 1-Left tailstock
- 2-Right tailstock
- 3-Positioning surface

1. Bench center is mainly used to measure cylindrical workpiece's circular runout and straightness.

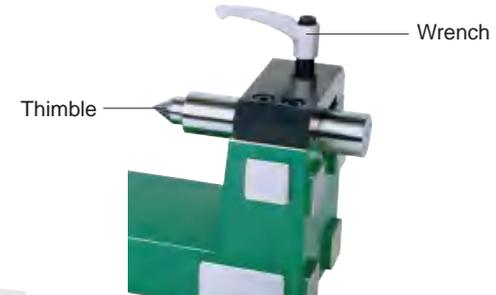
2. Description of each part:

Left tailstock: Thimble can be moved through V-shaped surface, and then fix it with rotating wrench clockwise. Press the handle to install the workpiece.

Notice: Lift the wrench, rotate the wrench counterclockwise, put down the wrench, and then rotate wrench clockwise. Do those steps until the thimble is fixed.



Right tailstock: Thimble can be moved through V-shaped surface. Use the wrench the same way as the left wrench.



3. Method of use:

Select the appropriate method according to the workpiece.



4. Note:

- Be careful to control the force applied on the wrench to avoid damaging internal locking device.
- The product should be handled gently to avoid damage to the positioning surface.
- Avoid placing this product in a humid environment to prevent rusting, and protect it with oil after use.